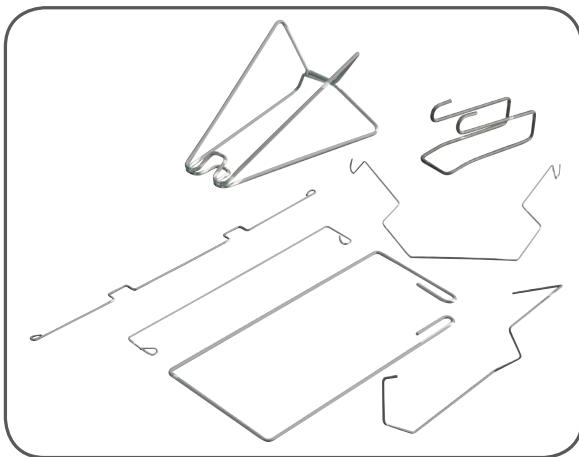


면취기(챔퍼링) : 옵션장치  
Chamfering is option item.



### 3D-OR100C



- 정밀한 Bending Rotation 및 Wire Feeding으로 복잡한 3차원 정밀가공에 탁월
- Finger 이송 범위가 밴딩부 전, 후방으로 확대되어 와이어를 180° 방향전환 없이 양 측단부의 연속 가공이 가능
- 양면 면취기를 적용하여 밴딩공정 및 면취공정이 복합적으로 수행됨
- It is excellent for complex 3D precision machining with precise Bending Rotation wire Wire Feeding process
- Finger traversing range of the bending portion extended to the front and the rear allows continuous processing of both ends of the wire rod without a 180° rotation
- By applying two sided chamfering device, bending process and chamfering process is performed in combination

3D-OR70C			3D-OR100C		
Cutting	연선(Soft wire)	2.0mm~7.0mm	가공선재 (Capacity)	연선(Soft wire)	2.5mm~10.0mm
	강선(Hard wire)	1.8mm~4.5mm		강선(Hard wire)	2.0mm~6.0mm
전원(Power)	3상 AC 220V (3Phase AC 220V)		전원(Power)	3상 AC 220V (3Phase AC 220V)	
전체소모전력(Total Installed Power)	5(kW)		전체소모전력(Total Installed Power)	10(kW)	
크기(Dimension)	1,450(W) * 3,300(L) * 1,540(H)		크기(Dimension)	1,900(W) * 4,050(L) * 1,600(H)	
중량(Weight)	1,230Kg		중량(Weight)	2,500Kg	
서보 축(Servo Axis)	9 Axis		서보 축(Servo Axis)	9 Axis	
Feeding	1.2kW 1000rpm		Feeding	3.0kW 1000rpm	
Bending(Mandrel)	1.0kW 3000rpm		Bending(Mandrel)	1.2kW 1000rpm	
Bending(Sleeve)	1.0kW 3000rpm		Bending(Sleeve)	1.2kW 1000rpm	
Wire Rotation(A)	1.0kW 3000rpm		Wire Rotation(A)	1.0kW 3000rpm	
Finger Rotation	1.0kW 3000rpm		Finger	1.0kW 3000rpm	
Traverse Head Movement	1.0kW 3000rpm		Traverse Head Movement	1.2kW 1000rpm	
Leveling Device Movement	1.2kW 1000rpm		Leveling Device Movement	3.0kW 1000rpm	
Finger Device Movement	1.2kW 1000rpm		Finger Device Movement	3.0kW 1000rpm	
Cutting Device	1.0kW 3000rpm		Cutting Device	3.0kW 3000rpm	
피드기장(Feeding Length)	1400mm		피드기장(Feeding Length)	1400mm	
언코일러(Uncoiler)	1.5t		언코일러(Uncoiler)	2.0t	